



## SPRAY PUTTY

EAN code: 5907588404525 item no.: 002022  
set: polyester putty 1150g / hardener 50 ml / 80 ml thinner



## PROPERTIES

Polyester putty for finishing works on various surfaces. It is ideal for use on many types of polyester putties and a variety of metals. It is characterized by a smooth structure obtained also during vertical application. It is designed for application with a spray gun.



## COLOUR



grey



## SURFACE

- **steel** - degrease, grind with P80-P120, blow off and degrease again with "BOLL silicone remover", then apply another coat.
- **aluminium** - degrease, sand with BOLL abrasive cloth, blow off and degrease again with "BOLL silicone remover", then apply the next coat.
- **old paint coatings** - sand down P220-P280, blow off, degrease with "BOLL Silicone remover", and then apply the next coat.
- **two-component acrylic primer** - sand down P220-P280, blow off, degrease with "BOLL silicone remover" and then apply the next coat.
- **polyester putties** - sand with P240, blow off and degrease with "BOLL Silicone remover", then apply another coat.



## INFORMATION

The putty should not be applied directly on wash primers or one-component acrylic and nitrocellulose products.



## APPLICATION



Mix thoroughly



Thoroughly clean and mat the surface



Thoroughly clean and degrease the surface



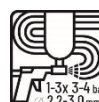
**Mixing ratio**                      **by volume**

putty	100
hardener	3-6
thinner	5-10%

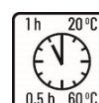
Stir thoroughly until the color is uniform. Do not exceed the recommended amount of hardener.



Mixture life: 15 minutes at 20°C



Apply using a spray gun with a nozzle of 2. 2-3. 0mm at a pressure of 3-4bar.  
Apply 1-3 layers of putty not exceeding 0. 5 mm of total thickness.



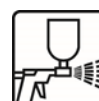
Curing time:  
60 minutes at 20°C  
30 minutes at 60°C (do not exceed the indicated temperature)



IR radiator: 3 min preheating; 6 min proper annealing



**Preliminary grinding:** P80-P120  
**Finishing grinding:** P120-P240



Coverage:

- 2-component acrylic primers
- 2-component epoxy primers



## PHYSICAL PROPERTIES

density at 20°C:	1,55 – 1,65 g/cm <sup>3</sup>
boiling point:	130-150°C
flash point (for styrene):	32°C
auto ignition temperature:	490°C
explosive limits (for styrene):	upper: 6,1% vol. / lower: 0,9 % vol.
solubility in water:	very slight
viscosity:	4 000 – 7 000 mPa*s
VOC content:	539,5 g/l (dopuszczalna: 540 g/l)



## EQUIPMENT CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products..



## STORAGE CONDITIONS



Protect the product from excessive heat and cold. Avoid direct exposure to sunlight. Store in a dry place.



## TERMIN PRZYDATNOŚCI

24 months from the date of production on the packaging.



## SAFETY

See Safety Data Sheet.



## OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure suitability for your specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specification.